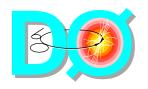


DØ Silicon Microstrip Tracker for runlla

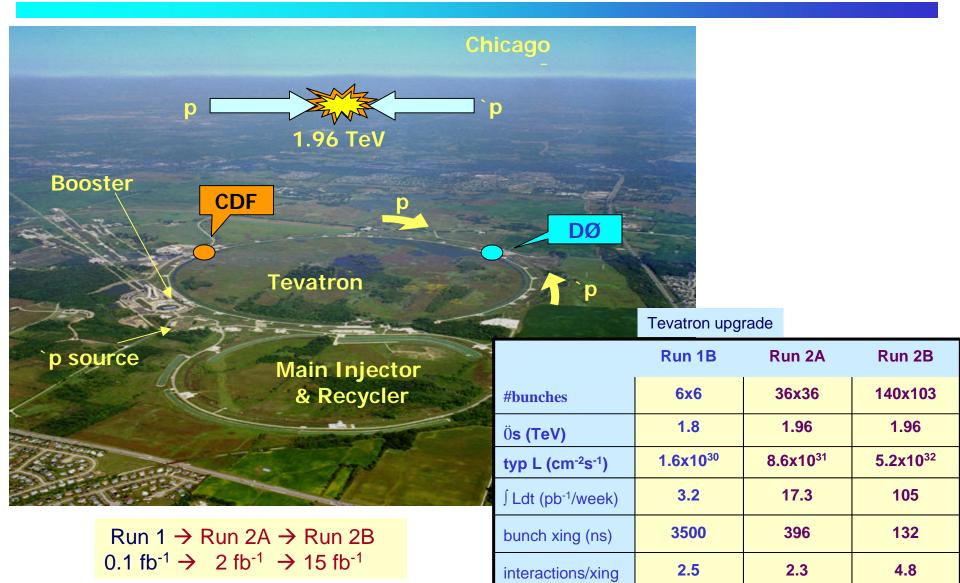
- Production
- Assembly
- Readout
- **Installation**
- Commissioning/Operation
- Some results

Eric Kajfasz (CPPMarseille)

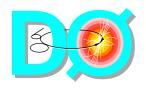
Vertex2002 - Hawaii, November 4, 2002



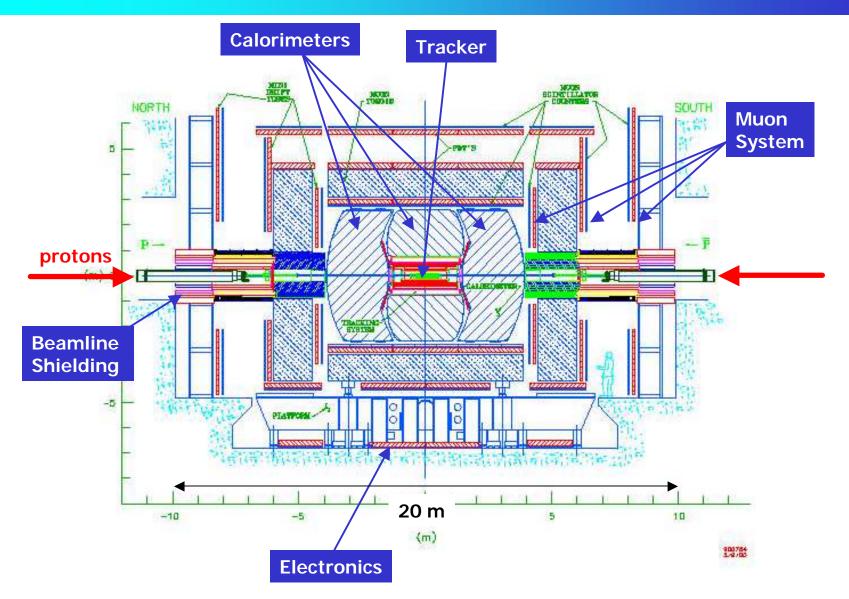
Fermilab Tevatron



Vertex2002, 11/05/02 E. Kajfasz

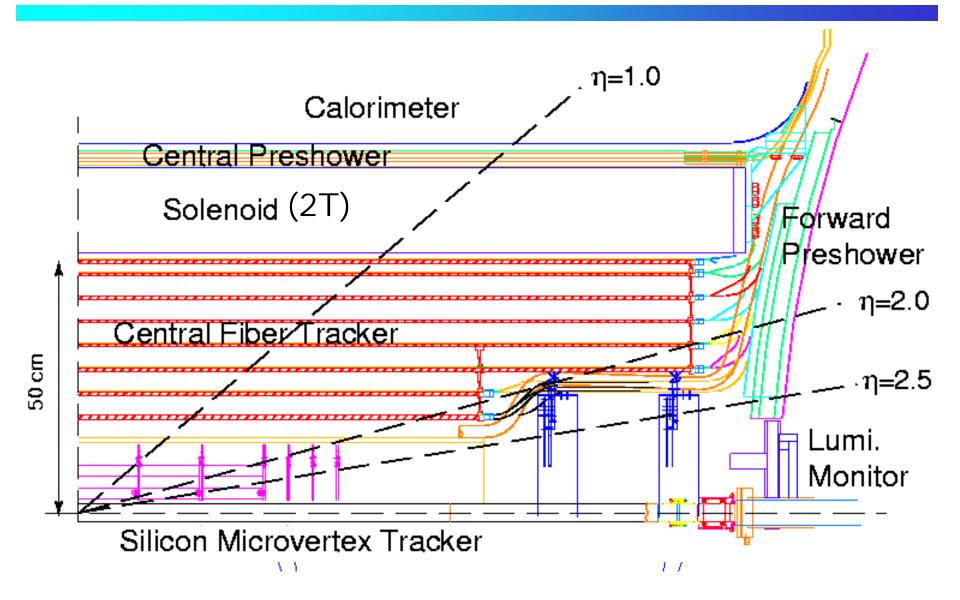


The DØ Detector





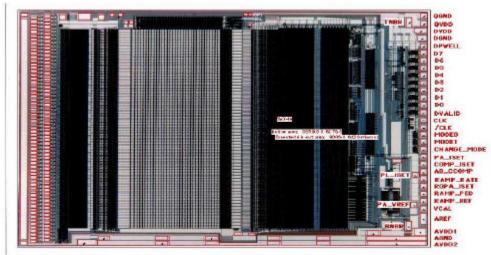
Runlla SMT Design

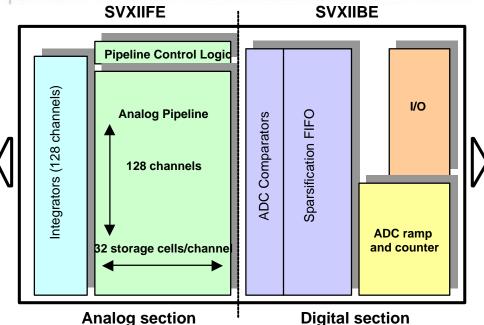




SVXIIe chip

- 1.2 um CMOS amplifier/analog delay/ADC chip fabricated in the UTMC rad hard process
- Designed by LBL/FNAL
- Some features:
 - 128 channels
 - 32 cell pipeline/channel
 - 8-bit Wilkinson ADCs
 - Sparsification
 - 53 MHz readout
 - 106 MHz digitization
 - 6.4 x 9.7 mm2
 - **●** ~ 85,000 transistors
 - noise: 490e + 50e/pF

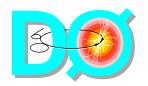




To Readout System

To Silicon Detector

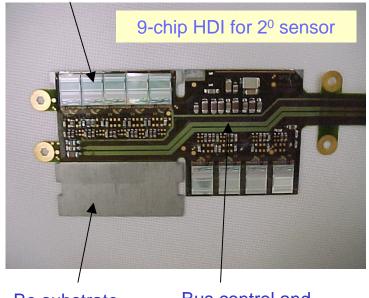
E. Kajfasz



High Density Interconnect

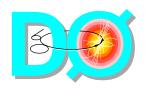
- Kapton based flex circuits with 0.2 mm pitch for chip mounting
- Laminated to Beryllium substrate and glued to Silicon sensor
- Connects Sensor to SVXII
 chips and SVXII chips to flex
 circuit via wire bonds
 (Al wedge bonding)
- Connects to a Low Mass Cable which carries the signals out of the interaction region

SVXIIE chips

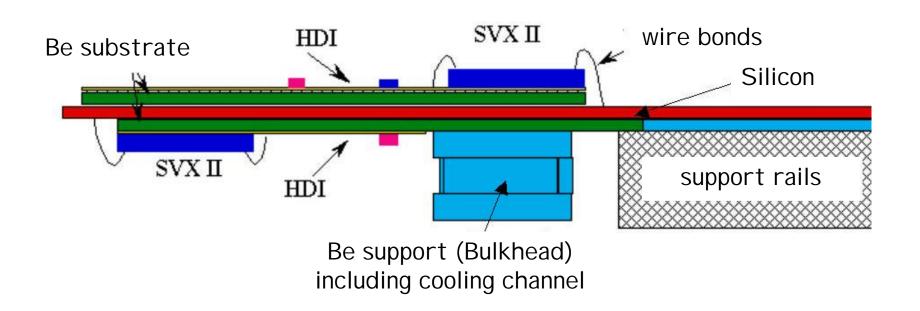


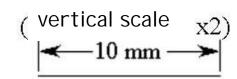
Be substrate

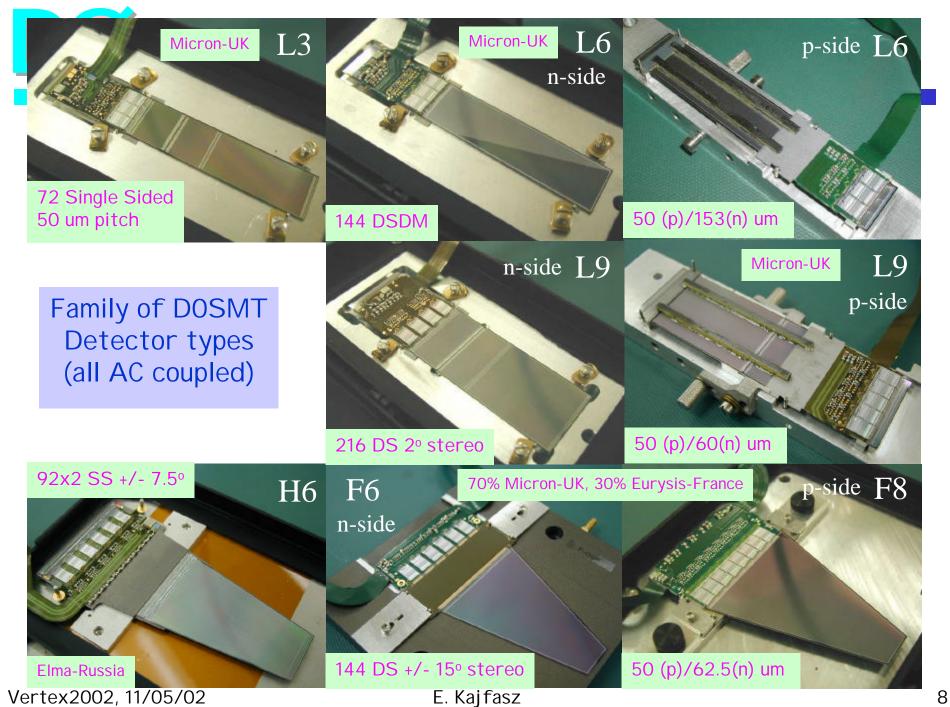
Bus control and power traces



Production: ladder design

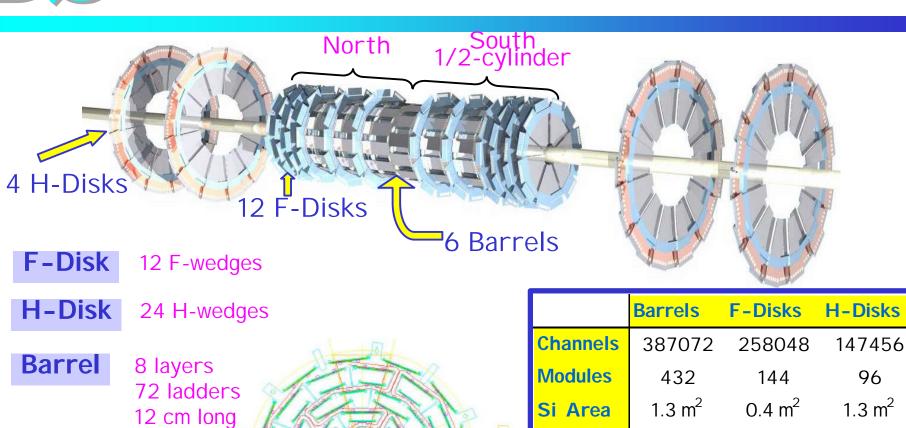








Runlla SMT Design



Layers 1,2,5,6: L3 or L6 Layers 3,4,7,8: L9

6192 R/O chips = 792,576 channels > 1.5 million wire bonds

Inner R

Outer R

2.7 cm

9.4 cm

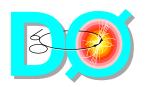
9.5 cm

26 cm

2.6 cm

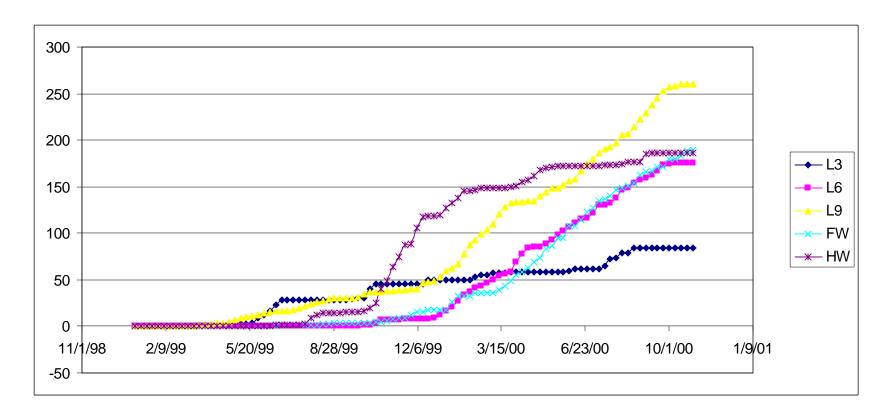
10.5 cm

Vertex2002, 11/05/02 E. Kaj fasz

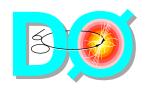


Production: Rates

Production mainly paced by problems with HDIs and Silicon sensors (yields, delivery delays ...)



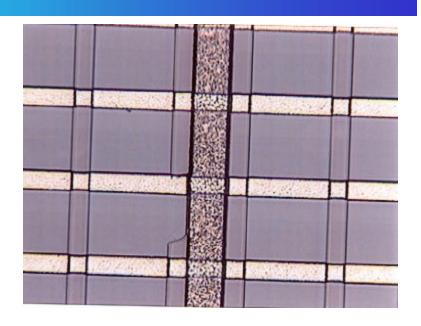
Vertex2002, 11/05/02 E. Kajfasz 10



Production: Sensor problems

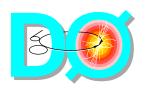
Sensor lithography defects

 A silicon manufacturing problem produced p-stop isolation defects in the 90° stereo ladders. This resulted in a 30% yield from the manufacturer.

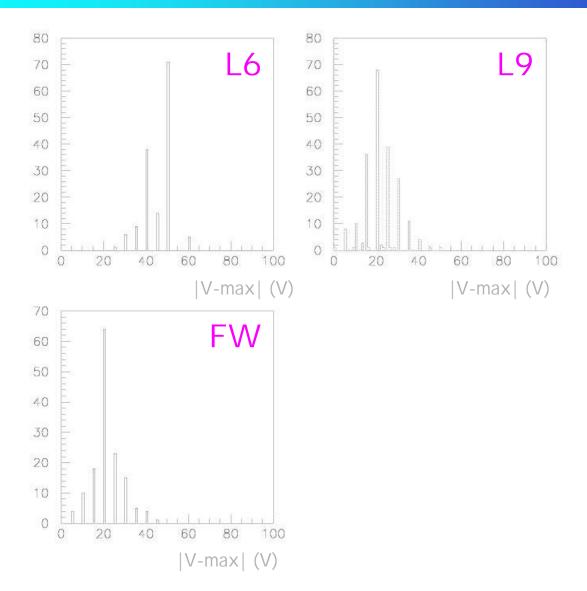


Micro-discharge effect

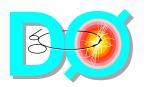
- With negative p-side bias on double-sided detectors, we observed micro-discharges producing large leakage currents and noise above a certain breakdown voltage.
- The effect occurs along the edges of the p implants, where large field distortions and charge accumulations result from misalignment of electrodes with implants.



Production: V-max



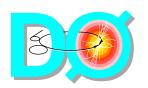
12



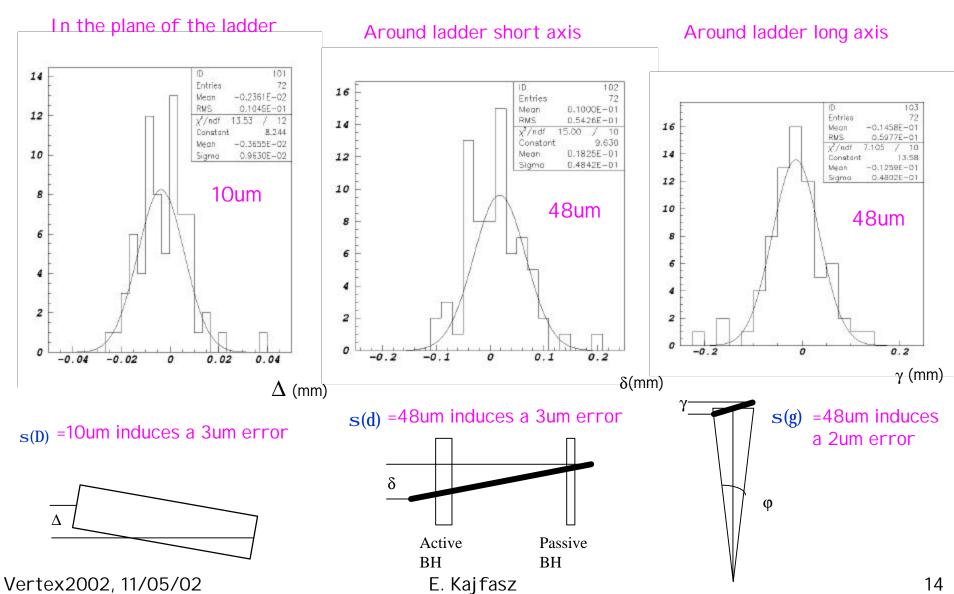
Assembly: Barrel assembly

Ladders placed on barrels using an insertion fixture

 Internal alignment done using a CMM (touch probe)



Assembly: Barrel 2 alignment



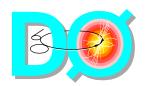
Vertex2002, 11/05/02

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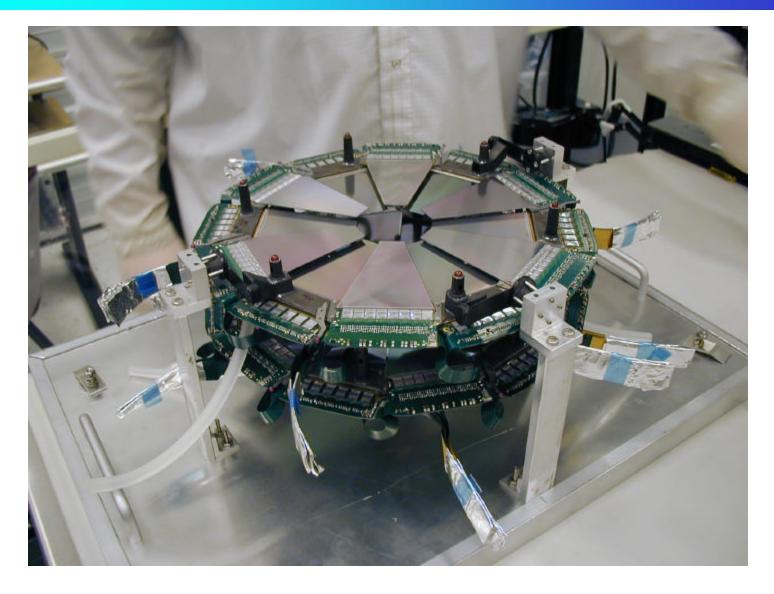


Assembly: Barrel-Fdisk mating





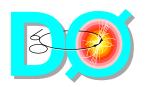
Assembly: End Fdisks mating



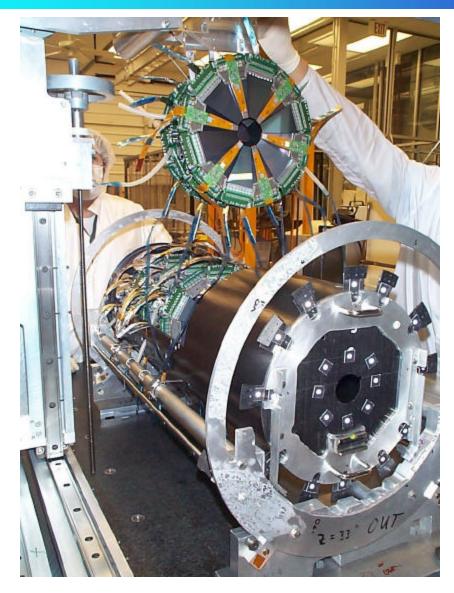


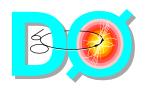
Assembly: Hdisk



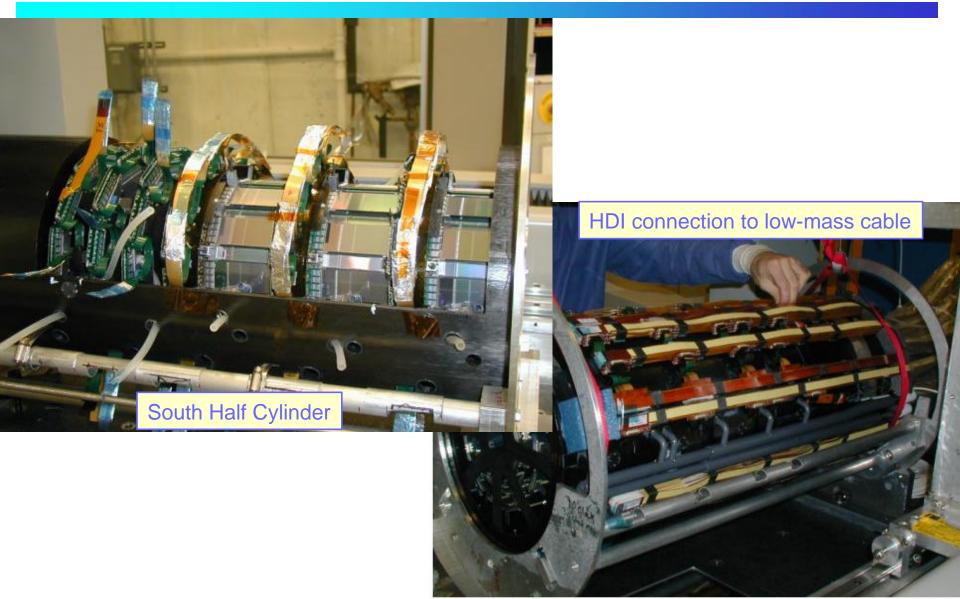


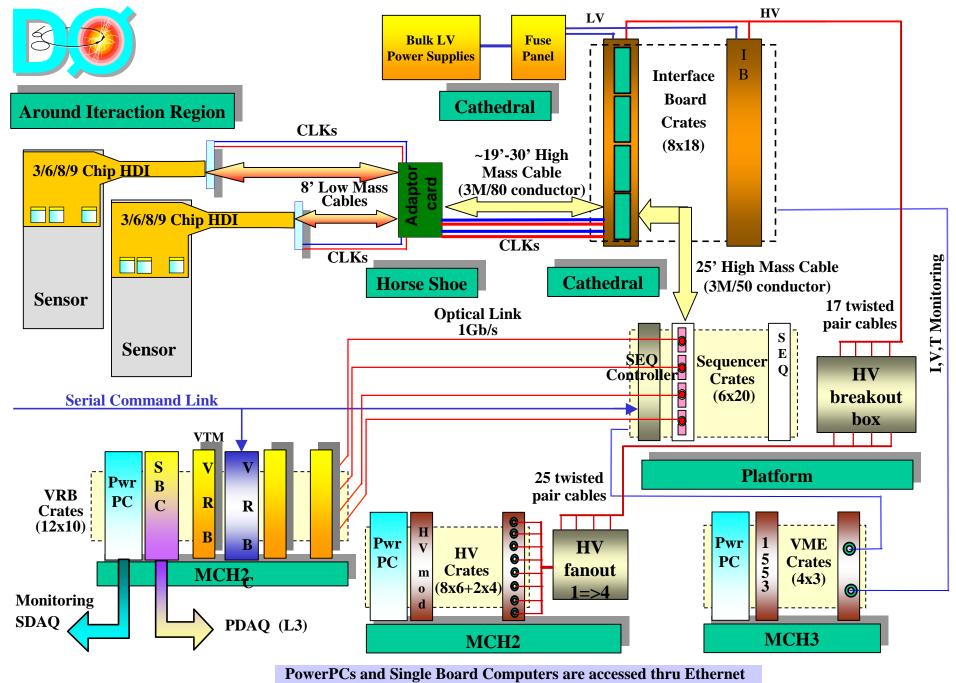
Assembly: Radiation monitors

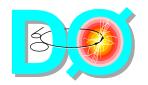




Assembly: 1/2-cylinder







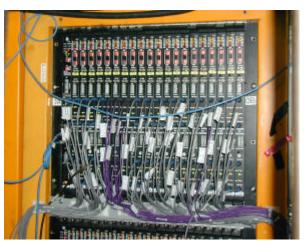
Readout Electronics

- Interface Boards
 - 8 crates (144 boards) located inside the detector volume
 - Regenerates signals
 - SVX monitoring and power management
 - Bias voltage distribution

- SEQuencers
 - 6 crates (120 boards) located on the detector platform
 - Use SVX control lines to actuate acquisition, digitization and readout
 - Convert SVX data to optical signals

- VRBs (Readout Buffers)
 - 12 crates (120 boards) located in counting house
 - Data buffer pending L2 trigger decision
 - Input @ 5-10 kHz L1 accept rate ~ 50 Mb/s/channel
 - Output @ 1 kHz L2 accept rate ~50 Mb/s







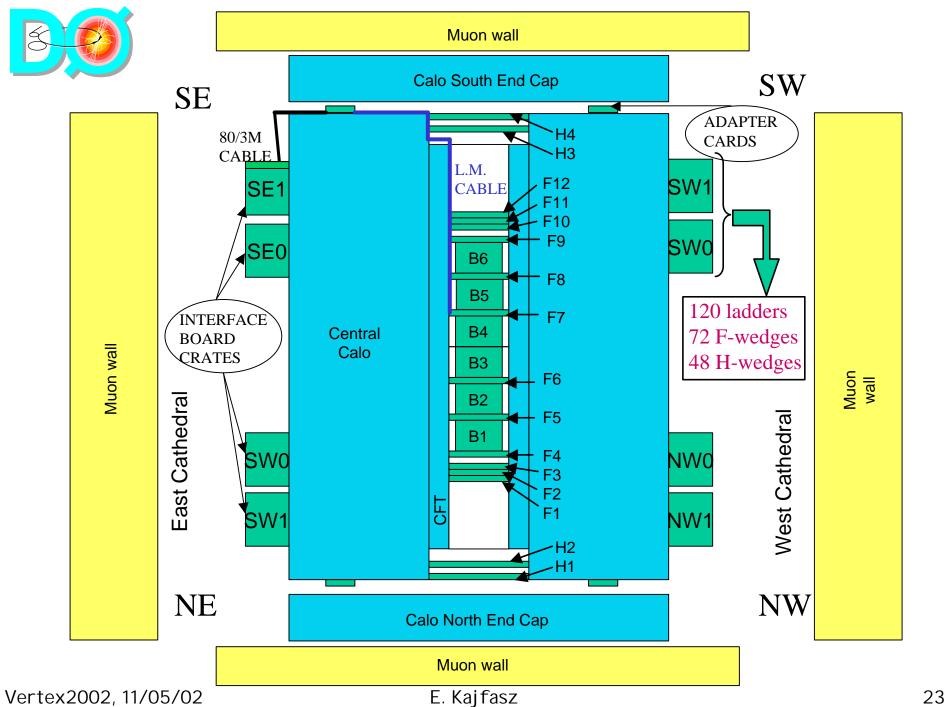


HV distribution











Installation

Cylinder installation was completed on 12/20/00

> A 1/2-cylinder of 3 barrels and 6 F disks was inserted into each end of the CFT bore

H Disk installation was completed on 2/6/01

The cabling (~15,000 connections) and electronics installation was completed in May 2001

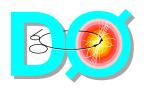
Calorimeter

E. Kajfasz

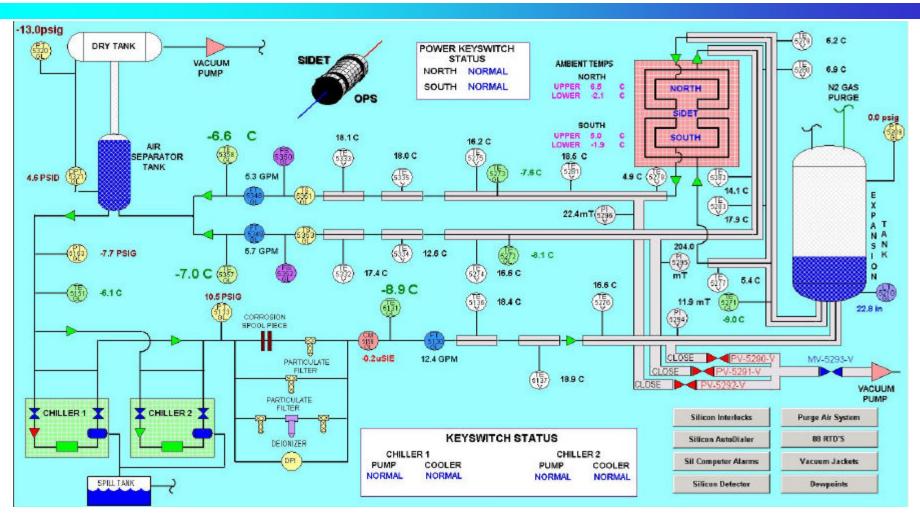
Low Mass Cables High Mass Cables^{\\}

Fiber Tracker

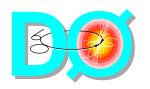
Interface Boards



Installation: Cooling system



- 30% glycol + water at -10 °C (=> detectors between -5 and 0 °C)
- The tracking volume is purged with dry air to prevent condensation



Commissioning: Status

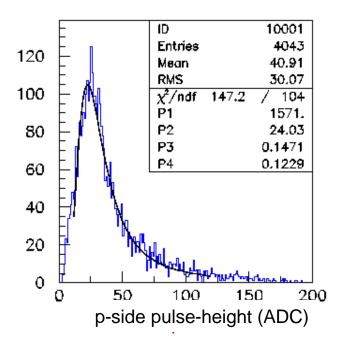
- entire detector is connected and powered
- currently collecting essentially physics data. Calibration and commissioning data when no beam present
- some problems we run into:
 - had failure of some IB LV PS. Fixed and reliable now.
 - IB crate heat exchangers water leakhad to disconnect 2 out of 8
 - Hygroscopicity and not-too-professional assembly of some HV fan out boxes leading to bias current instabilities => tried to fix them but designed and ordered new ones
 - Failure of a few detectors since the last shutdown
 not necessarily an HDI problem. Part of them will be fixed in January 2003. Fraction of enabled detectors:
 - on 12/01/01: 93% (Barrels) 95% (F-Disks) 90% (H-Disks)
 - on 09/31/02: 89% (Barrels) 94% (F-Disks) 84% (H-Disks)

Vertex2002, 11/05/02 E. Kajfasz 26

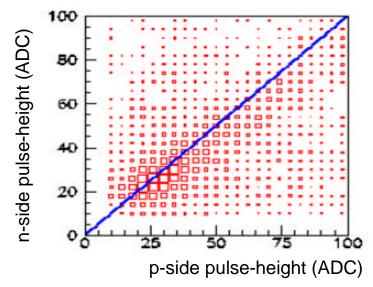


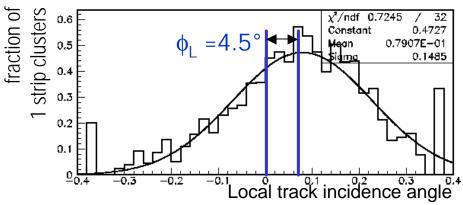
Commissioning: Charge collection

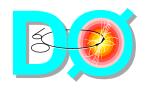
 Cluster charge (corrected for track angle): 1 mip ~ 25 ADC counts. Noise < 2ADC counts.



Lorentz angle: The charge deflection due to the magnetic field Charge correlation between pand n-side of a detector

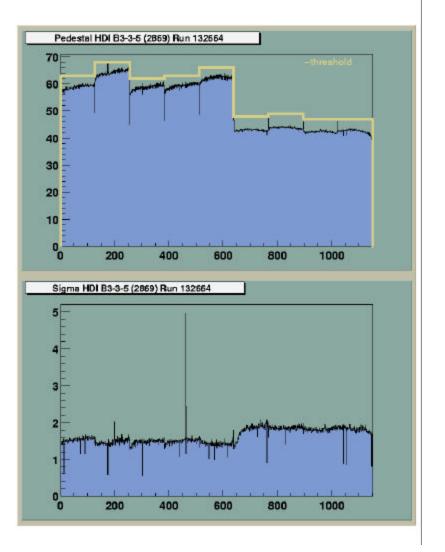


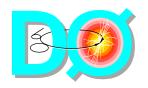




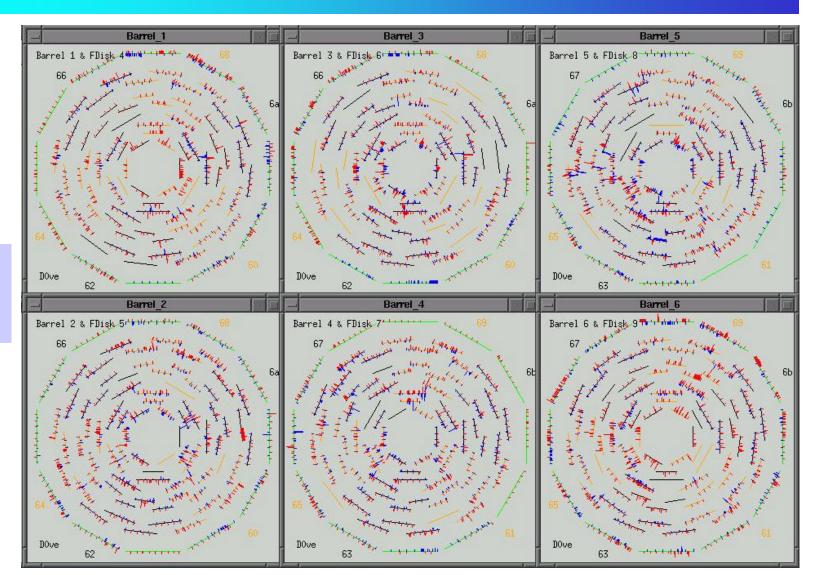
Operations: Calibrations

- SMT pedestal, noise and gain measurements are taken using SDAQ.
- Pedestal and noise measurements are used to calculate the threshold per chip to be used in sparse read out

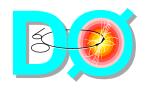




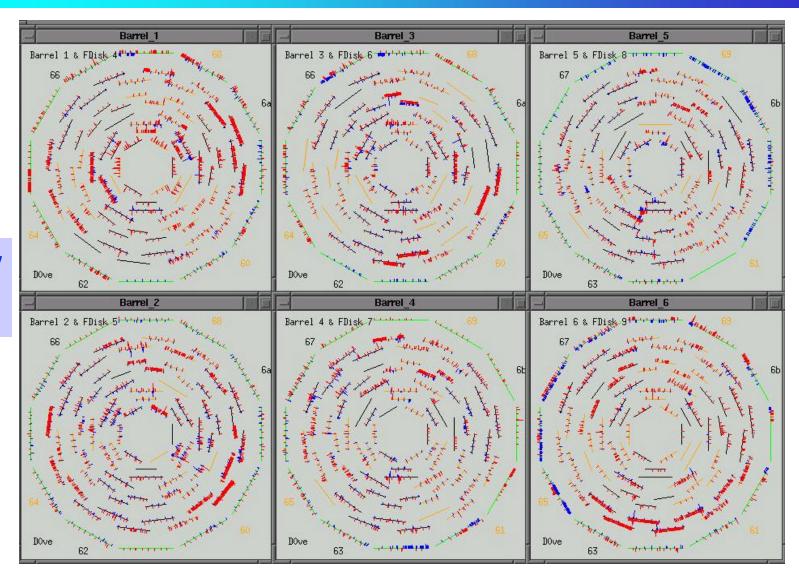
Operations issues



a quiet event

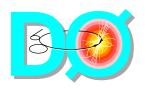


Operations issues



a busy event

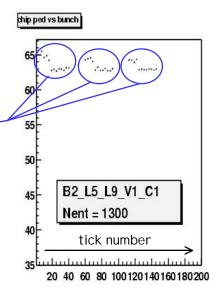
Vertex2002, 11/05/02 E. Kaj fasz 30

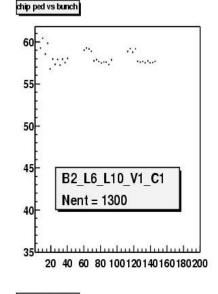


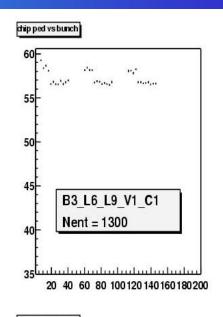
Operations issues: Pedestal shifts

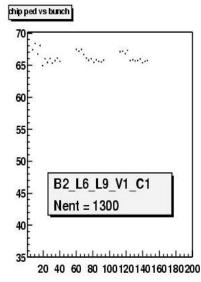
3 superbunches of 12 bunches

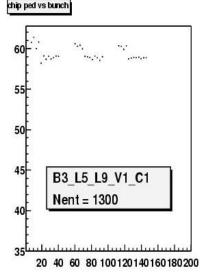
- pedestals seem to be different at the beginning of each superbunch
- Investigating ...

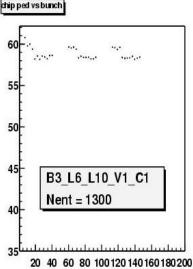








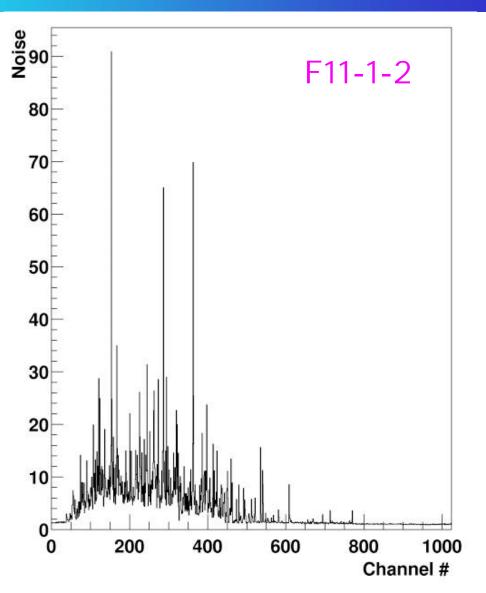


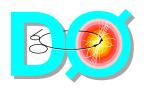




Operations issues: F-Wedges noise (1)

- seems to affect only the p-side of a fraction of the Micron sensors
- does not seem to depend on the biasing scheme
- does not seem to depend on temperature
- still investigating ...



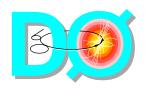


Operation issues: F-Wedges noise (2)

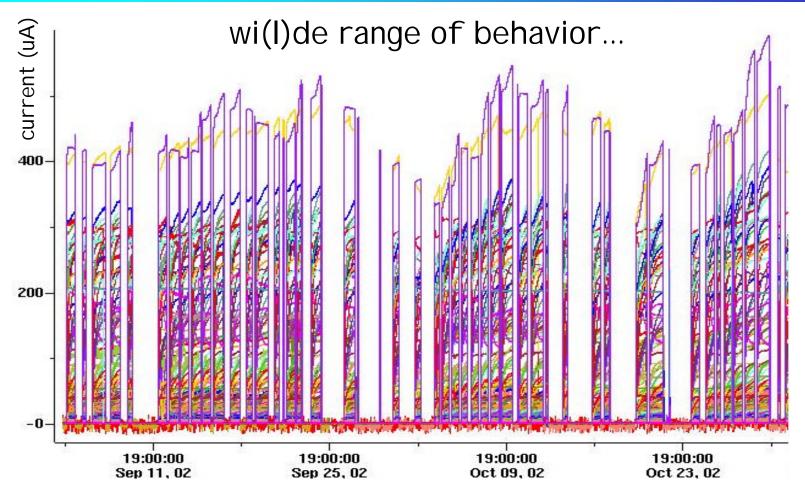
| # of wedges | w/ > 10% noisy strips | | | | w/>20% noisy strips | | | | w/ > 30% noisy strips | | | |
|-----------------|-----------------------|----|----|--------|---------------------|----|----|--------|-----------------------|----|----|--------|
| in disk | P-side | | | N-side | P-side | | | N-side | P-side | | | N-side |
| threshold (ADC) | 4 | 6 | 10 | 4 | 4 | 6 | 10 | 4 | 4 | 6 | 10 | 4 |
| 01 (Micron) | 6 | 4 | 1 | 3 | 2 | 2 | 1 | 1 | 1 | 1 | 0 | 0 |
| 02 (Micron) | 4 | 1 | 0 | 1 | 2 | 0 | 0 | 1 | 1 | 0 | 0 | 1 |
| 03 (Eurysis) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| 04 (Micron) | 5 | 4 | 2 | 2 | 4 | 3 | 1 | 1 | 3 | 2 | 1 | 1 |
| 05 (Eurysis) | 0 | 0 | 0 | 1 | 0 | 0 | 0 | 1 | 0 | 0 | 0 | 0 |
| 06 (Micron) | 7 | 5 | 5 | 7 | 6 | 5 | 3 | 4 | 4 | 3 | 2 | 4 |
| 07 (Micron) | 3 | 2 | 2 | 1 | 2 | 2 | 1 | 0 | 1 | 1 | 0 | 0 |
| 08 (Eurysis) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| 09 (Micron) | 4 | 4 | 3 | 2 | 4 | 3 | 1 | 1 | 2 | 2 | 0 | 1 |
| 10 (Eurysis) | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| 11 (Micron) | 5 | 3 | 3 | 4 | 3 | 2 | 0 | 1 | 2 | 1 | 0 | 0 |
| 12 (Micron) | 6 | 3 | 2 | 2 | 2 | 2 | 2 | 0 | 2 | 2 | 0 | 0 |
| TOTAL (144) | 40 | 26 | 18 | 23 | 25 | 19 | 9 | 10 | 16 | 12 | 3 | 7 |

Vertex2002, 11/05/02 E. Kaj fasz

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Bias currents: first look (1)



this is not bulk current.



19:00:00

Sep 11, 02

Bias currents: first look (2)

As expected, the closer you get from the beam and the fastest the bulk current increases with time (i.e. integrated luminosity) current (uA) 1Ly3+2Ly4 10 2Ly1+1Ly2 4Ly1 2Ly1+1Ly2 2Ly7+2Ly8 2Ly5+2Ly6

(Weeks)

19:00:00

Oct 09, 02

19:00:00

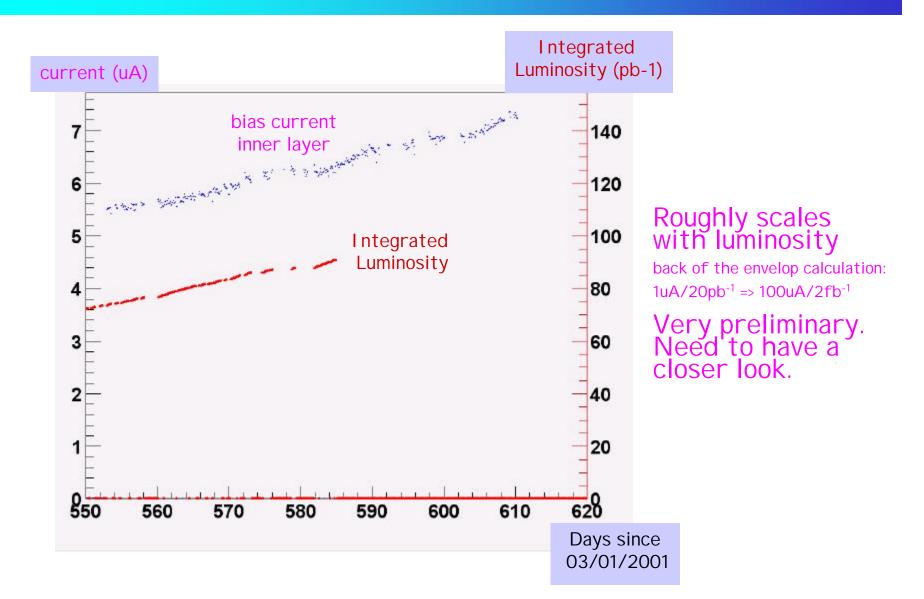
Oct 23, 02

19:00:00

Sep 25, 02



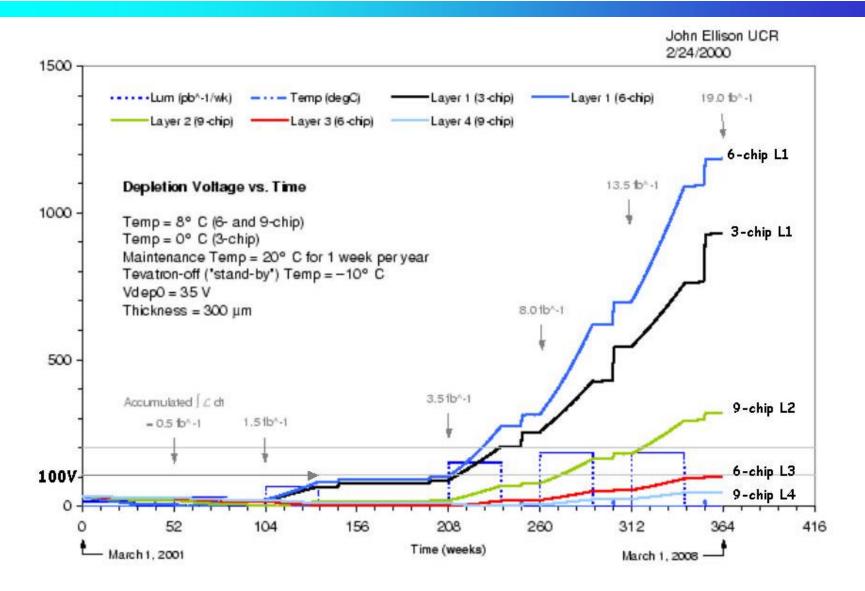
Bias currents: first look (3)



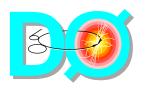
Vertex2002, 11/05/02 E. Kaj fasz 36



Expected depletion voltage

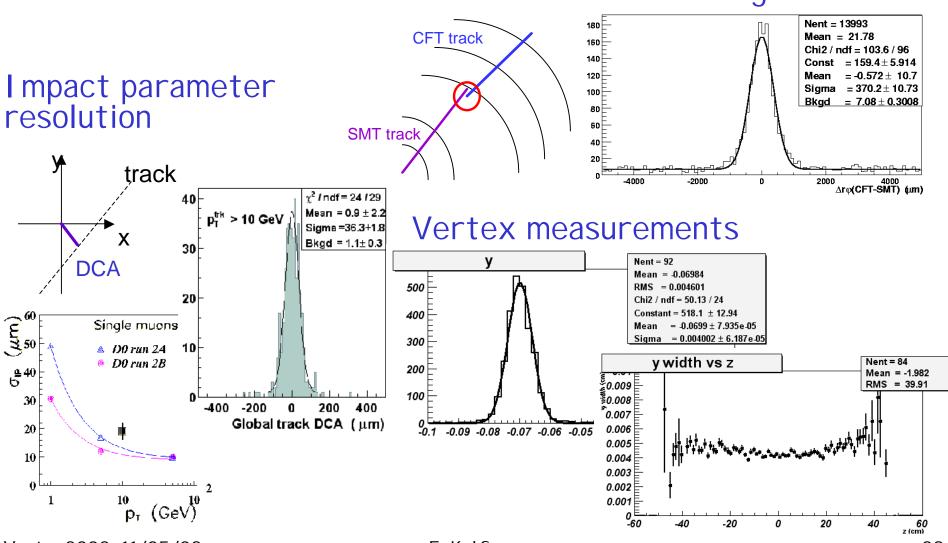


Vertex2002, 11/05/02 E. Kajfasz 37



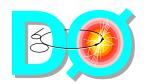
Results: Tracking and Vertexing (prelim.)





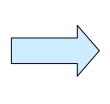
Vertex2002, 11/05/02

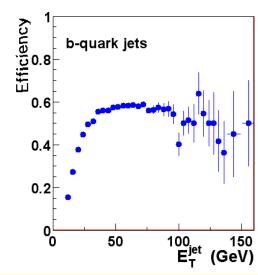
E. Kajfasz

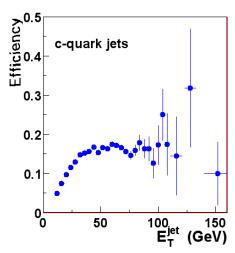


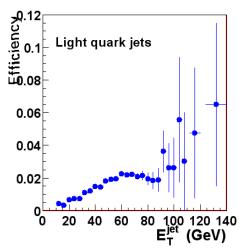
Results: b-tagging (preliminary)

- Preliminary results indicate
 - b-tagging efficiency as high as 60% can be achieved
 - Mis-tagging rate for cjets is less than 15 -20% depending on E_T, while light quark rate can be kept at a few percent level

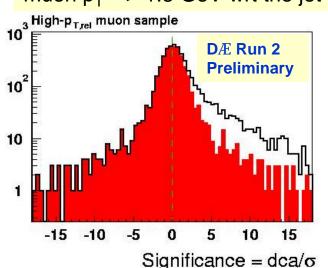




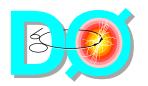




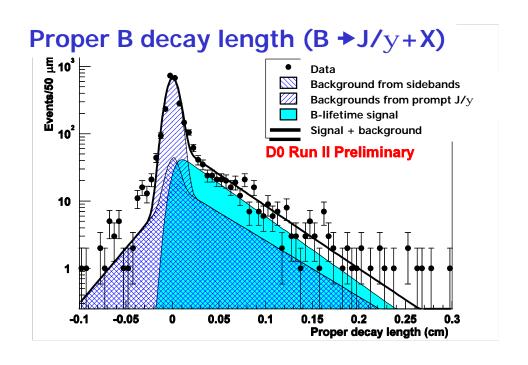
Tagging in μ +jet data sample: muon $p_T^{rel} > 1.5$ GeV wrt the jet



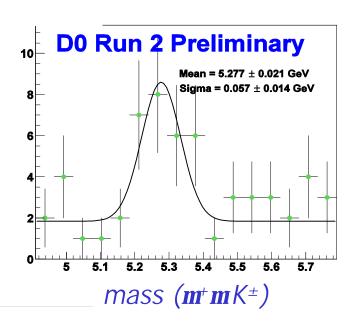
E. Kajfasz

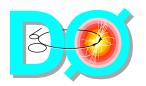


B-physics (preliminary)

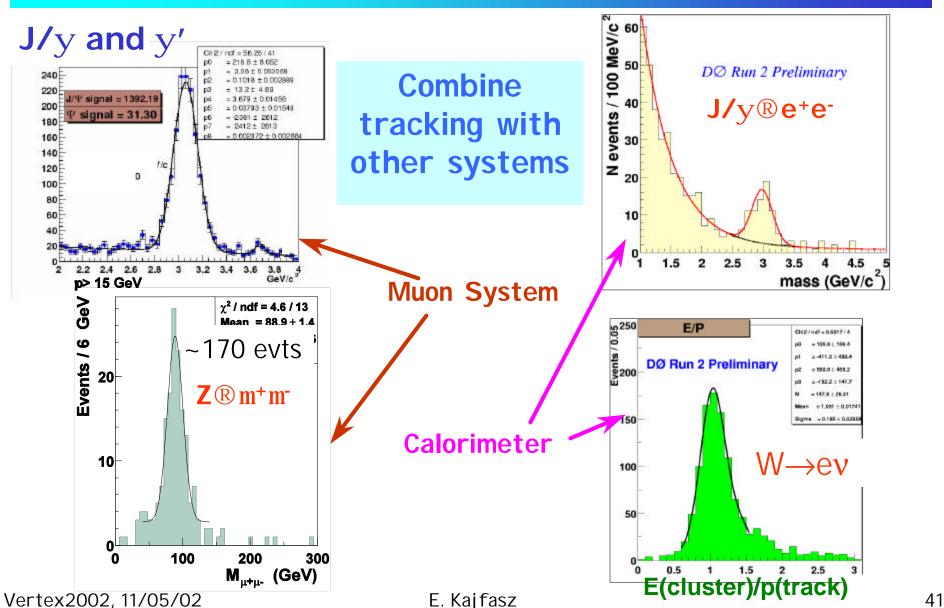


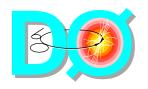






Physics with tracking (preliminary)





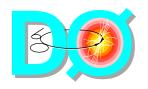
Conclusions

Design/Production

- Experience with double-sided detectors has led to the decision to use single-sided silicon for the upgrade.
- Should work towards simpler designs in the future. For example, using 6 different sensor types resulted in extensive logistical complications.
- Had to overcome numerous vendor related problems for HDIs, Silicon Sensors, jumpers, low mass cables ...

Assembly/Installation

- First alignment results show that the DØ SMT was assembled and installed very well.
- The installation in the D0 detector went rather smoothly. The biggest challenge to overcome was the lack of real estate. The D0 detector, when first designed, was unfortunately not designed with a Silicon detector in mind

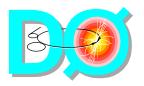


Conclusions

Commissioning and operation

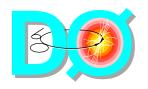
- The SMT was the first major DØ Upgrade detector system fully operational for Run 2a.
- We had our share of mishaps (IB PS, IB crate water leak, ...), but recovered from them.
- 90% of the channels are functional, and most of the remaining channels will be debugged and should hopefully be recovered during the January 2003 shutdown.
- Calibrations and first look at physics show that we understand our detector.
- Altough the detector is close to being fully commissioned, some studies still need to be completed.

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Partial to-do list

- Some studies to complete:
 - Pedestal shifts
 - where does it come from
 - how to suppress it
 - F-wedge excess noise:
 - where does it come from
 - how to suppress it
 - Bias currents:
 - study the effect of radiation
 - Effect of magnetic field on wire bonds
- Go to the next level of sophistication:
 - Online:
 - develop more monitoring tools
 - Offline:
 - alignment
 - clustering
 - tracking (efficiency, fully implement disks ...)
 - simulation



Conclusions

General

- Construction and commissioning of the SMT has been an adventure full of challenges. But thanks to the relentless efforts of many physicists, engineers and technicians, DO has now a vertex detector to do physics with. Results start pouring ...
- We had so much fun building this detector for run 2a that we are planning to build a completely new Silicon Microstrip detector for run 2b (see Kazu's talk)

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